



**FITTING INSTRUCTIONS FOR AB0008BK ADVENTURE BARS**  
**BMW F800GS 2008-**

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PICTURE A



PICTURE B

**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.**  
**DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.**

**Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike**

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)

**Digital copies of these instructions are available to download from [www.rg-racing.com](http://www.rg-racing.com)**

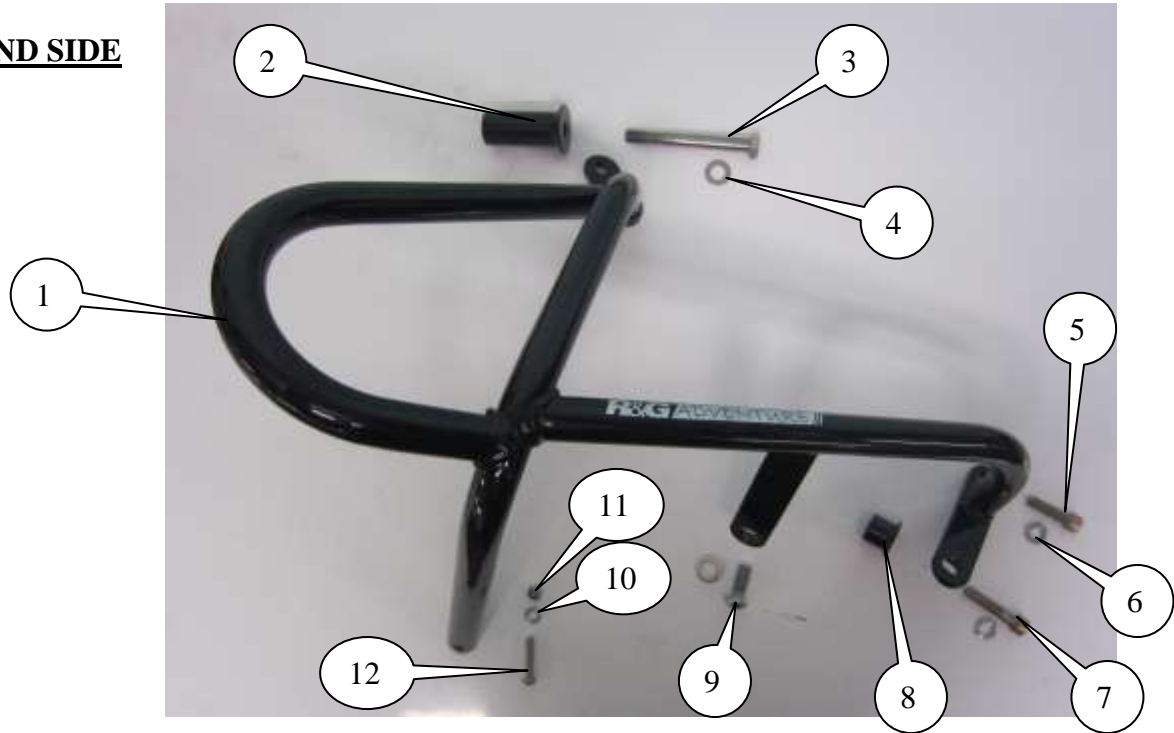
**GENERAL TORQUE SETTINGS**

- M4 BOLT = 8Nm
- M5 BOLT = 12Nm
- M6 BOLT = 15Nm
- M8 BOLT = 20Nm
- M10 BOLT = 40Nm

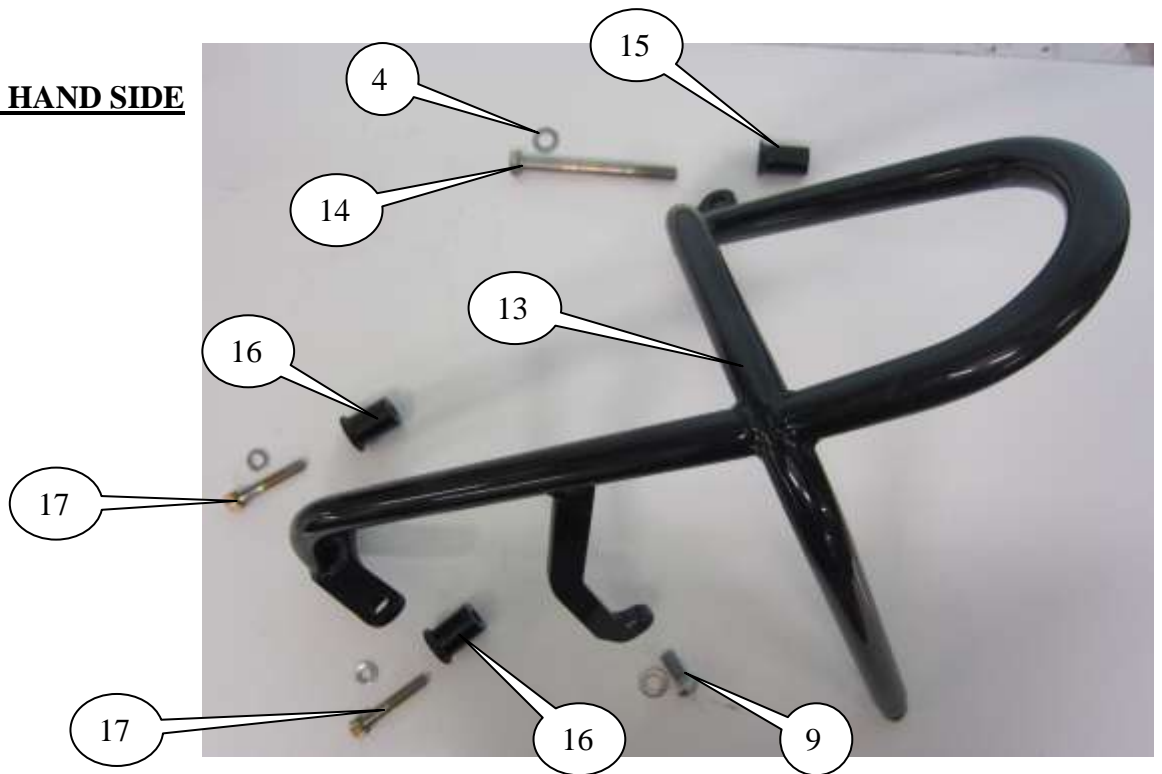


**LEFT HAND SIDE**

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**RIGHT HAND SIDE**





### **LEGEND**

- ITEM 1 = ADVENTURE BAR LEFT-HAND SIDE (CB0021) (x1).  
ITEM 2 = L-H-S UPPER SPACER (50mm LONG) (S0498) (x1).  
ITEM 3 = M10 x 1.5 x 90mm LONG HEX HEAD BOLT (L-H-S UPPER) (x1).  
ITEM 4 = M10 WASHERS (x4).  
ITEM 5 = M8 x 1.25 x 30mm LONG CAP HEAD BOLT (L-H-S LOWER/REAR) (x1).  
ITEM 6 = M8 WASHERS (x4).  
ITEM 7 = M8 x 1.25 x 40mm LONG CAP HEAD BOLT (L-H-S LOWER/FRONT) (x1).  
ITEM 8 = L-H-S LOWER SPACER (14mm LONG) (S0500) (x1).  
ITEM 9 = M10 x 1.5 x 25mm LONG BUTTON HEAD BOLT (L&R-H-S FRONT) (x2).  
ITEM 10 = M6 WASHER (x1).  
ITEM 11 = M6 NYLOC NUT (x1).  
ITEM 12 = M6 x 30mm LONG BUTTON HEAD BOLT (FRONT SPANNING BAR) (x1).  
ITEM 13 = ADVENTURE BAR RIGHT-HAND SIDE (CB0022) (x1).  
ITEM 14 = M10 x 1.5 x 110mm LONG HEX HEAD BOLT (R-H-S UPPER) (x1).  
ITEM 15 = R-H-S UPPER SPACER (35mm LONG) (S0499) (x1).  
ITEM 16 = R-H-S LOWER SPACER (30mm LONG) (S0501) (x2).  
ITEM 17 = M8 x 1.25 x 50mm LONG CAP HEAD BOLTS (L-H-S LOWER) (x2).

### **TOOLS REQUIRED**

- Socket set to include a 17mm socket and wrench.
- Set of Allen keys to include 4, 5 and 6mm A/F.
  - T55 Torx bit.
- Torque wrench (up to 40Nm).



PICTURE 1



PICTURE 2



PICTURE 3



PICTURE 4



PICTURE 5



PICTURE 6



PICTURE 7



PICTURE 8



PICTURE 9



PICTURE 10



PICTURE 11



PICTURE 12



PICTURE 13



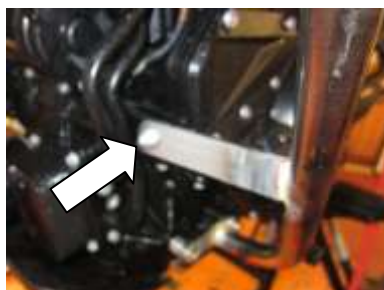
PICTURE 14



PICTURE 15



PICTURE 16



PICTURE 17



PICTURE 18



## FITTING INSTRUCTIONS

### Right-hand side (as you sit on bike)

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- Remove the original plastic frame insert arrowed in picture 1.
- Undo and remove the bolt arrowed in picture 2, please ensure to keep the original spacer which may fall out as arrowed in picture 3.
- Place the spacer (item 15) into the frame recess as arrowed in picture 5.
- Offer the adventure bars into position as shown in picture 4.
- Place one of the M10 washers (item 4) onto the M10x110mm long hex head bolt (item 14) and through the upper mounting bracket as shown in picture 5 (**please ensure the original frame to engine spacer is in position as original**), do not tighten at this stage.
- Place two of the M8 washers (item 6) onto the M8x50mm long cap head bolts (item 17) and through the two holes in the lower mounting bracket as shown in pictures 7 and 8.
- Place the two spacers (item 16) over the exposed end of the bolts as shown in pictures 7 and 8.
- Engage the two bolts but do not tighten at this stage.
- Place one of the M10 washers (item 4) onto the M10x25mm long button head bolt (item 9) and through the front mounting bracket and engage the thread but do not tighten at this stage as shown in pictures 9, 10 and 11.
- When happy with the position please tighten all bolts evenly.

### Left-hand side (as you sit on bike)

- Remove the original plastic frame insert in position arrowed in picture 12.
- Undo and remove the bolt in position arrowed in picture 12.
- Place the spacer (item 2) into the frame recess as arrowed in picture 15.
- Offer the adventure bars into position as shown in picture A, please ensure to align and engage the two open ends of the adventure bars as shown in pictures 13 and 14.
- Place the M6x30mm long button head bolt (item 12) through the adventure bar junction as shown in pictures 13 and 14.
- Place the M6 washer (item 10) and M6 nut (item 11) onto the exposed end of the M6 bolt, do not tighten at this stage.
- Place one of the M10 washers (item 4) onto the M10x90mm long hex head bolt (item 14) and through the upper mounting bracket as shown in picture 15, do not tighten at this stage.
- Place one of the M8 washers (item 6) onto the M8x40mm long cap head bolts (item 7) and through the front-most hole in the lower mounting bracket as shown in picture 16.
- Place the spacer (item 8) over the exposed end of the bolt as shown in picture 16.
- Place one of the M8 washers (item 6) onto the M8x30mm long cap head bolts (item 5) and through the rear-most hole in the lower mounting bracket as shown in picture 16.
- Engage the two bolts but do not tighten at this stage.
- Place one of the M10 washers (item 4) onto the M10x25mm long button head bolt (item 9) and through the front mounting bracket and engage the thread but do not tighten at this stage as shown in pictures 17 and 18.
- When happy with the position please tighten all bolts evenly.

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**INSTRUCTIONS DE MONTAGE POUR AB0008BK BARRES AVENTURE  
BMW F800GS 2008-**

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PHOTO A



PHOTO B

LE KIT CONTIENT LES ARTICLES EXPOSES CI-DESSOUS, VERIFIER QUE TOUTES LES PIECES SOIENT PRESENTES AVANT DE PROCEDER AU MONTAGE.

**Ces instructions de montage sont disponibles sur [www.rg-racing.com](http://www.rg-racing.com)**

**LA FAÇON DONT LE KIT EST EMBALLÉ NE CORRESPOND PAS FORCÉMENT À LA  
FAÇON DE MONTER LES PIÈCES SUR LA MOTO.**

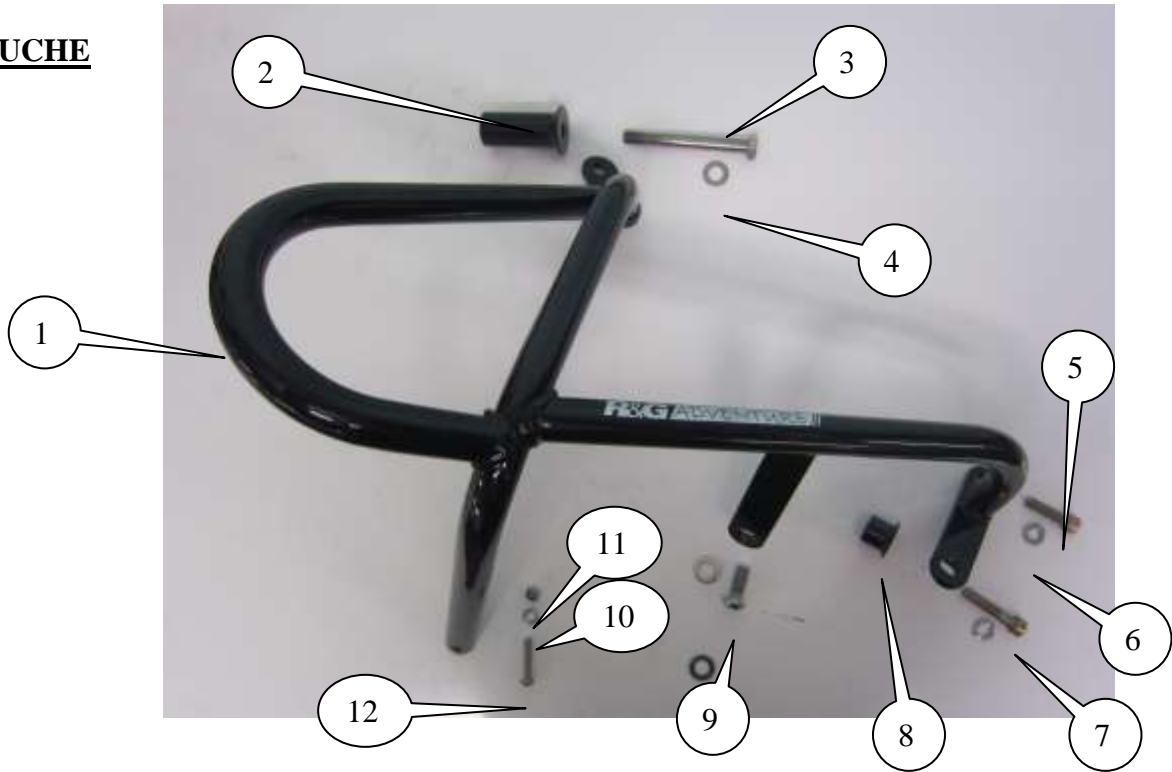
LES PARTIES PRESENTEES PEUVENT ETRE UNIQUEMENT REPRESENTATIVES (POUR LA CLARTE DES INSTRUCTIONS UNIQUEMENT)

**COUPLES DE SERRAGE GENERAUX**

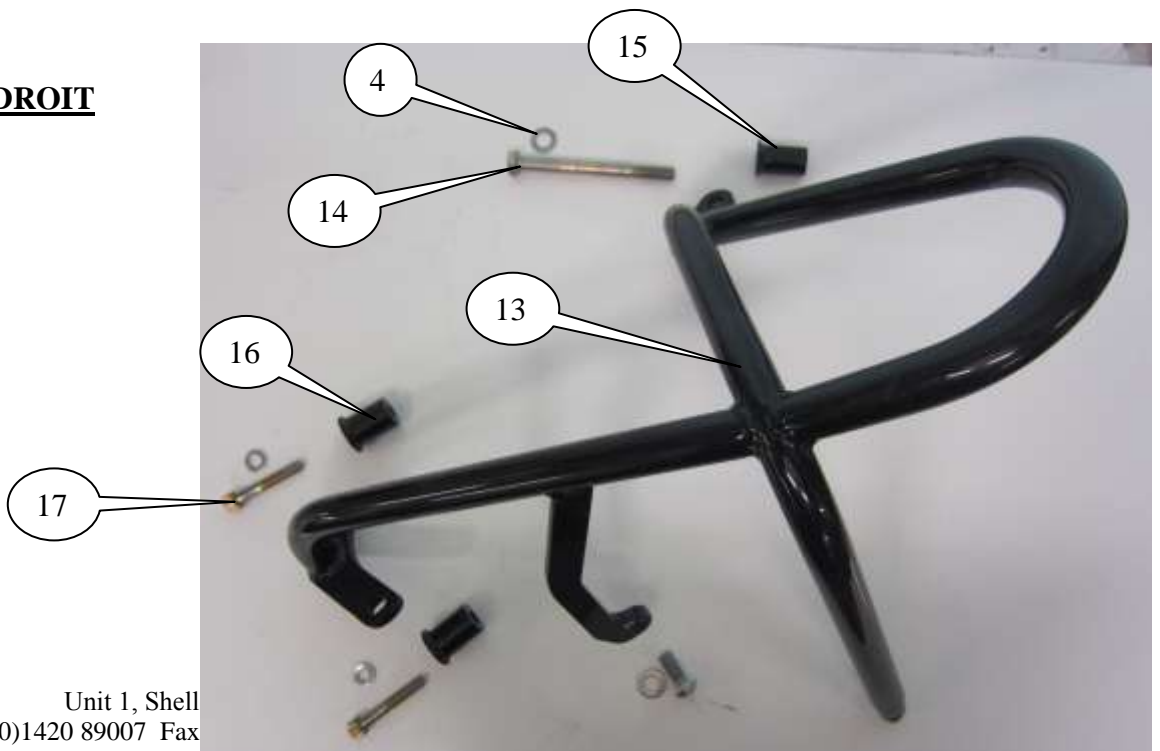
M4 BOULON = 8Nm  
M5 BOULON = 12Nm  
M6 BOULON = 15Nm  
M8 BOULON = 20Nm  
M10 BOULON = 40Nm



Page | 8 **COTÉ GAUCHE**



**COTÉ DROIT**







**LEGENDE**

- ARTICLE 1 = BARRE AVENTURE COTE GAUCHE (CB0021) (x1).
- ARTICLE 2 = ENTRETOISE SUPERIEURE COTE GAUCHE (50mm DE LONG) (S0498) (x1).
- ARTICLE 3 = M10 x 1.5 x 90mm BOULON (SUPERIEUR COTE GAUCHE) (x1).
- ARTICLE 4 = M10 RONDELLES (x4).
- ARTICLE 5 = M8 x 1.25 x 30mm BOULON (INFERIEUR COTE GAUCHE) (x1).
- ARTICLE 6 = M8 RONDELLES (x4).
- ARTICLE 7 = M8 x 1.25 x 40mm BOULON (INFERIEUR COTE GAUCHE) (x1).
- ARTICLE 8 = ENTRETOISE INFERIEURE COTE GAUCHE (14mm DE LONG) (S0500) (x1).
- ARTICLE 9 = M10 x 1.5 x 25mm BOULON (AVANT GAUCHE ET AVANT DROIT) (x2).
- ARTICLE 10 = M6 RONDELLE (x1).
- ARTICLE 11 = M6 ECROU (x1).
- ARTICLE 12 = M6 x 30mm BOULON (AXE AVANT) (x1).
- ARTICLE 13 = BARRE AVENTURE COTE DROIT (CB0022) (x1).
- ARTICLE 14 = M10 x 1.5 x 110mm BOULON (SUPERIEUR DROIT) (x1).
- ARTICLE 15 = ENTRETOISE SUPERIEURE COTE DROIT (35mm DE LONG) (S0499) (x1).
- ARTICLE 16 = ENTRETOISE INFERIEURE COTE DROIT (30mm DE LONG) (S0501) (x2).
- ARTICLE 17 = M8 x 1.25 x 50mm BOULONS (INFERIEUR COTE GAUCHE) (x2).

**OUTILS REQUIS**

- Clé à douille 17mm.
- Jeu de clés Allen 4, 5 et 6mm.
  - Clé Torx T55
- Clé dynamométrique (à 40Nm).



PHOTO 1



PHOTO 2



PHOTO 3





PHOTO 4

PHOTO 5

PHOTO 6



PHOTO 7



PHOTO 8



PHOTO 9



PHOTO 10



PHOTO 11



PHOTO 12



PHOTO 13



PHOTO 14



PHOTO 15



PHOTO 16

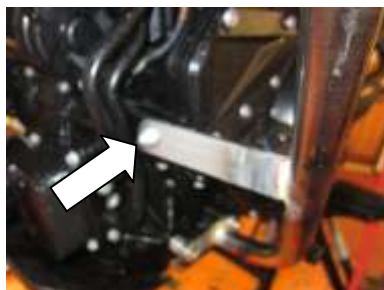


PHOTO 17



PHOTO 18



## Instructions de montage

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### Coté droit (assis sur la moto)

- Enlever l'insert de cadre en plastic d'origine (photo 1).
- Enlever le boulon (photo 2) et veillez à bien conserver l'entretoise d'origine qui peut tomber sur le sol (photo 3).
- Placer l'entretoise (article 15) dans le creux du cadre (photo 5).
- Placer les Barres Aventure en position (photo 4).
- Placer une des rondelles M10 (article 4) sur le boulon M10x110mm (article 14) et à travers le support de fixation supérieur (photo 5) (**Veiller à ce que l'entretoise d'origine du cadre/moteur soit en position comme à l'origine**), ne pas serrer à ce stade.
- Placer 2 des rondelles M8 (article 6) sur les boulons M8x50mm (article 17) et à travers les 2 trous dans le support de fixation inférieur (photos 7 et 8).
- Placer les 2 entretoises (article 16) autour de l'extrémité des boulons (photos 7 et 8).
- Engager les 2 boulons mais ne pas bloquer à ce stade.
- Placer une des rondelles M10 (article 4) sur le boulon M10x25mm (article 9) et à travers le support de fixation avant puis engager le filetage mais ne pas bloquer à ce stade (photos 9, 10 et 11).
- Serrer tous les boulons de façon identique lorsque la position vous convient.

### Coté gauche (assis sur la moto)

- Enlever l'insert de cadre en plastic d'origine (photo 12).
- Enlever le boulon (photo 12).
- Placer l'entretoise (article 2) dans le creux du cadre (photo 15).
- Placer les Barres Aventure en position (photo A) et veiller à aligner et engager les 2 ouvertures des Barres Aventure (photos 13 et 14).
- Placer le boulon M6x30mm (article 12) à travers la jonction de Barre Aventure (photos 13 et 14).
- Placer la rondelle M6 (article 10) et l'écrou M6 (article 11) sur l'extrémité du boulon M6, ne pas bloquer à ce stade.
- Placer une des rondelles M10 (article 4) sur le boulon M10x90mm (article 14) et à travers le support de fixation supérieur (photo 15), ne pas bloquer à ce stade.
- Placer une des rondelles M8 (article 6) sur les boulons M8x40mm (article 7) et à travers le trou le plus haut dans le support de fixation inférieur (photo 16).

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- Placer l'entretoiser (article 8) autour de l'extrémité du boulon (photo 16).
- Placer une des rondelles M8 (article 6) sur les boulons M8x30mm (article 5) et à travers le trou le plus reculé dans le support de fixation inférieur (photo 16).
- Engager les 2 boulons mais ne pas bloquer à ce stade.
- Placer une des rondelles M10 (article 4) sur le boulon M10x25mm (article 9) puis à travers le support de fixation avant et engager le filetage sans bloquer à ce stade (photos 17 et 18).
- Serrer tous les boulons de façon identique lorsque la position vous convient

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**MONTAGEANLEITUNG FÜR AB0008BK ADVENTURE STURZBÜGEL  
BMW F800GS 2008-**

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ABBILDUNG A



ABBILDUNG B

**ALLE TEILE SIND UNTEN ABGEBILDET UND GEKENNZEICHNET. BEVOR SIE  
MIT DER MONTAGE BEGINNEN, ÜBERPRÜFEN SIE, DASS ALLE TEILE  
VORHANDEN SIND.**

**Hinweis: Die Verpackung der Teile stellt nicht die Reihenfolge der Montage dar.**

DIE UNTEN ABGEBILDETEN TEILE DIENEN LEDIGLICH ZUR ERKLÄRUNG.

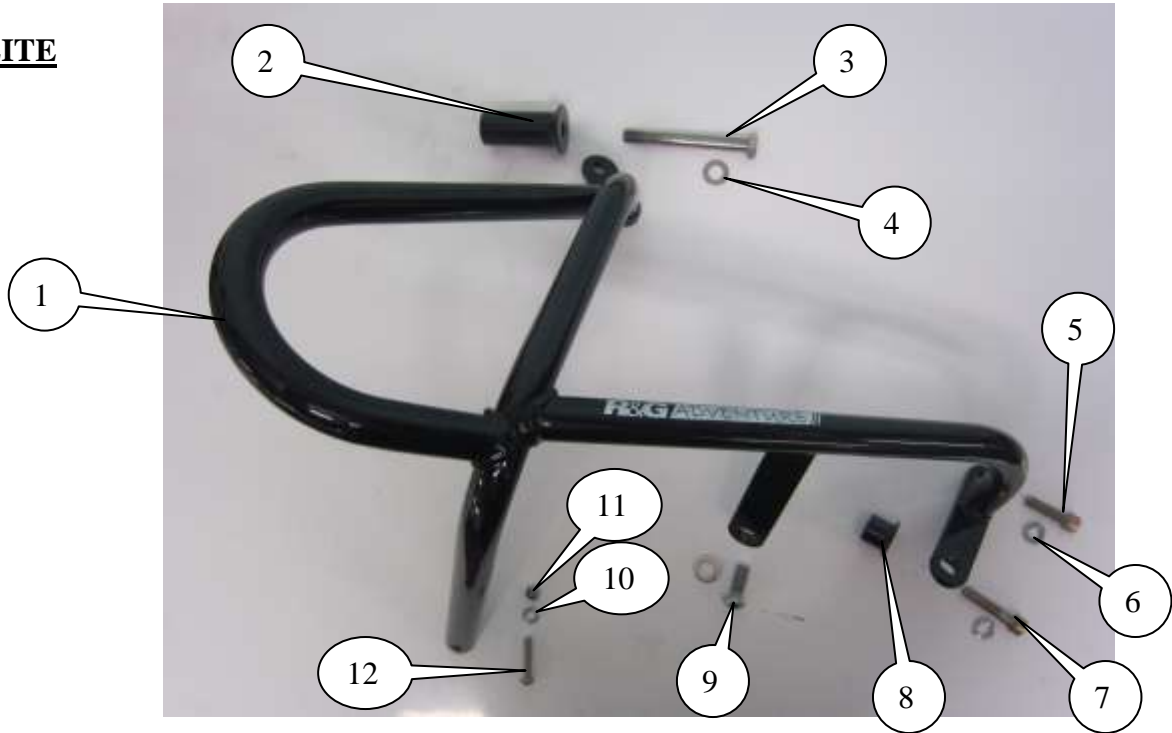
**Eine digitale Version dieser Montageanleitung kann auf folgender Seite heruntergeladen werden: [www.rg-racing.com](http://www.rg-racing.com)**

**ANZUGSDREHMOMENTE:**

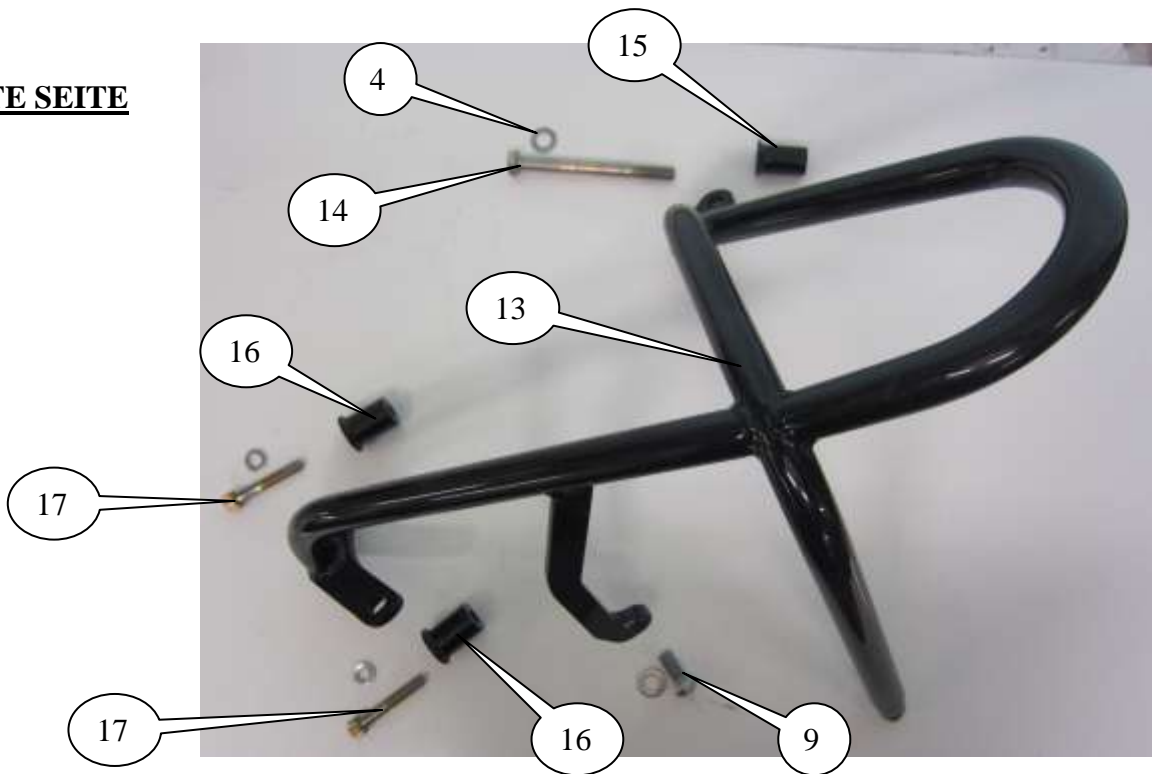
M4 SCHRAUBE = 8Nm  
M5 SCHRAUBE = 12Nm  
M6 SCHRAUBE = 15Nm  
M8 SCHRAUBE = 20Nm  
M10 SCHRAUBE = 40Nm



**LINKE SEITE**



**RECHTE SEITE**





### **LIEFERUMFANG**

- ARTIKEL 1 = ADVENTURE STURZBÜGEL LINKE SEITE (CB0021) (x1)  
ARTIKEL 2 = ABSTANDSHALTER LINKE SEITE OBEN (50mm LÄNGE) (S0498) (x1)  
ARTIKEL 3 = M10 x 1,5 x 90mm SECHSKANTSCHRAUBE (LINKE SEITE OBEN) (x1)  
ARTIKEL 4 = M10 UNTERLEGSCHLEIBEN (x4)  
ARTIKEL 5 = M8 x 1,25 x 30mm INBUSSCHRAUBE (LINKE SEITE UNTEN / HINTEN) (x1)  
ARTIKEL 6 = M8 UNTERLEGSCHLEIBEN (x4)  
ARTIKEL 7 = M8 x 1,25 x 40mm INBUSSCHRAUBE (LINKE SEITE UNTEN / VORNE) (x1)  
ARTIKEL 8 = ABSTANDSHALTER LINKE SEITE UNTEN (14mm LÄNGE) (S0500) (x1)  
ARTIKEL 9 = M10 x 1,5 x 25mm INBUSSCHRAUBE (LINKS & RECHTS VORNE) (x2)  
ARTIKEL 10 = M6 UNTERLEGSCHLEIBE (x1)  
ARTIKEL 11 = M6 SELBSTSICHENDE MUTTER (x1)  
ARTIKEL 12 = M6 x 30mm INBUSSCHRAUBE (VORDERE VERBINDUNGSSTANGE) (x1)  
ARTIKEL 13 = ADVENTURE STURZBÜGELRECHTE SEITE (CB0022) (x1)  
ARTIKEL 14 = M10 x 1,5 x 110mm SECHSKANTSCHRAUBE (RECHTE SEITE OBEN) (x1)  
ARTIKEL 15 = ABSTANDSHALTER OBEN / RECHTE SEITE (35mm LÄNGE) (S0499) (x1)  
ARTIKEL 16 = ABSTANDSHALTER UNTEN / RECHTE SEITE (30mm LONG) (S0501) (x2)  
ARTIKEL 17 = M8 x 1,25 x 50mm INNENSECHSKANTSCHRAUBE (LINKE SEITE UNTEN) (x2)

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### **SIE BENÖTIGEN FOLGENDES WERKZEUG**

- Steckschlüsselsatz inkl. 17mm Steckschlüssel
- Inbusschlüssel-Satz inkl. 4, 5 und 6mm Inbusschlüssel
  - T55 Torx-Einsatz
- Drehmomentschlüssel (bis 40Nm)



ABBILDUNG 1



ABBILDUNG 2



ABBILDUNG 3



ABBILDUNG 4



ABBILDUNG 5



ABBILDUNG 6

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ABBILDUNG 7



ABBILDUNG 8



ABBILDUNG 9



ABBILDUNG 10



ABBILDUNG 11



ABBILDUNG 12



ABBILDUNG 13



ABBILDUNG 14



ABBILDUNG 15



ABBILDUNG 16

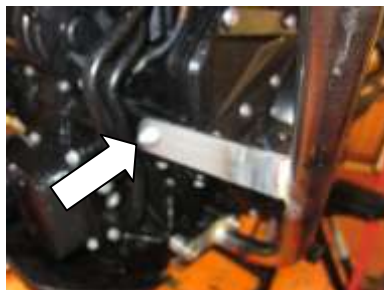


ABBILDUNG 17



ABBILDUNG 18





## MONTAGEANLEITUNG

### Rechte Seite (in Fahrtrichtung)

- Entfernen Sie den originalen Plastikrahmeneinsatz, der in Abbildung 1 gekennzeichnet ist.
- Lösen und entfernen Sie die abgebildete Schraube in Abbildung 2. Bitte den Original-Abstandshalter, der eventuell bei diesem Schritt herausfällt, aufbewahren - siehe Abbildung 3.
- Den Abstandshalter (Artikel 15) in die Vertiefung am Rahmen einsetzen – siehe Abbildung 5.
- Den Adventure Bügel ansetzen – siehe Abbildung 4.
- Nehmen Sie die M10x110mm Inbusschraube (Artikel 14) und eine der M10 Unterlegscheiben. Die Unterlegscheibe an der Schraube anbringen und beides in die obere Montagehalterung einführen, wie in Abbildung 5 abgebildet (**bitte hierbei darauf achten, dass der Originalabstandshalter zwischen dem Rahmen und dem Motor in seiner ursprünglichen Position bleibt**), nicht festziehen.
- Zwei der M8 Unterlegscheiben (Artikel 6) an den M8x50mm Innensechskantschrauben (Artikel 17) anbringen und durch die beiden Öffnungen in der unteren Montagehalterung einführen – siehe Abbildungen 7 und 8.
- Die beiden Abstandshalter (Artikel 16) an den hervorstehenden Enden der Schrauben anbringen – siehe Abbildungen 7 und 8.
- Die zwei Schrauben eindrehen aber nicht fest anziehen.
- Eine der M10 Unterlegscheiben (Artikel 4) an der M10x25mm Inbusschraube (Artikel 9) anbringen und in die vordere Montagehalterung einführen, sodass das Gewinde angeschraubt ist, aber nicht fest anziehen – siehe Abbildungen 9, 10 und 11.
- Wenn alles in Position fixiert ist, ziehen Sie alle Schrauben gleichmäßig fest.

### Linke Seite (in Fahrtrichtung)

- Entfernen Sie den originalen Plastikrahmeneinsatz, der in Abbildung 12 gekennzeichnet ist.
- Lösen und entfernen Sie die abgebildete Schraube in Abbildung 12.
- Den Abstandshalter (Artikel 2) in die Vertiefung am Rahmen einsetzen – siehe Abbildung 15.
- Die Adventure Sturzbügel in Position fixieren – siehe Abbildung A - die beiden offenen Enden des Adventure Sturzbügels ausrichten und einrasten, wie in den Abbildungen 13 und 14 abgebildet.
- Die M6x30mm Inbusschraube (Artikel 12) in die Sturzbügel-Verbindungsstelle eindrehen, wie in Abbildungen 13 und 14 abgebildet.
- Die M6 Unterlegscheibe (Artikel 10) und die M6 Mutter (Artikel 11) am hervorstehenden Ende der M6 Schraube anschrauben aber nicht festziehen!
- Eine der M10 Unterlegscheiben (Artikel 4) an der M10x90mm Sechskantschraube (Artikel 14) anbringen und in die obere Montagehalterung einführen, wie in Abbildung 15 abgebildet. Ziehen Sie die Schraube nicht fest.
- Montieren Sie eine der M8 Unterlegscheiben (Artikel 6) an der M8x40mm Inbusschraube (Artikel 7) und führen Sie sie durch die vorderste Öffnung in der unteren Montagehalterung ein – siehe Abbildung 16.
- Den Abstandshalter (Artikel 8) am hervorstehenden Ende der Schraube anbringen, wie in Abbildung 16 abgebildet.
- Eine M8 Unterlegscheibe (Artikel 6) an einer M8x30mm Inbusschraube (Artikel 5) anbringen und durch die hinterste Öffnung in der Montagehalterung einführen – siehe Abbildung 16.
- Die zwei Schrauben nun eindrehen, aber nicht festziehen.



- Eine der M10 Unterlegscheiben (Artikel 4) an der M10x25mm Inbusschraube (Artikel 9) anbringen und diese in die vordere Montagehalterung einführen, sodass das Gewinde angeschraubt ist, aber nicht fest anziehen – siehe Abbildungen 17 und 18.
- Wenn alles in Position fixiert ist, ziehen Sie alle Schrauben gleichmäßig fest.

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